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Product Data Sheet

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PRODUCT #: N8221

FoamFREE™ ONE

Aqueous Developer/Stripper Antifoam

DESCRIPTION:

A silicone free, non-solvent based aqueous antifoam for primary image developers and strippers and solder mask developers. *FoamFREE™ ONE* suppresses foaming at very low usage without leaving residue behind or in the machine. *FoamFREE™ ONE* is for any manufacturer who needs to reduce antifoam usage to reduce process costs without the use of solvents

BENEFITS:

- **Suppresses foam at very low usage**
- **Free rinsing**
- **No residue left behind on panel or in machine**
- **Reduces operating costs and consumption**

SPECIFICATIONS:

Density:	0.98 gm/ml, 8.2 lbs./gal.
Flash Point (TCC):	>212°F
VOC Content (by EPA Method 24):	0.17 lbs./gal.
Shelf life:	12 months

INSTRUCTIONS:

FoamFREE™ ONE is very effective at low concentrations, and should be used at 0.1-0.2% by volume. Add 250-400 ml per 100 gallons of working solution at make up, and make additions of 100 ml per 100 gallons as necessary to control foam. Excessive amounts can result in residues in the sump.

FoamFREE™ ONE can be added directly to the sump, or metered with an automatic dosing system. Do not add to static holding tank (day tank) as it will separate from solution when not actively mixed.

CAUTIONS:

Avoid contact with eyes and skin. Wear goggles and gloves when handling this material. For eye contact, flush with water for at least 15 minutes, and obtain medical assistance. Wash exposed skin with soap and water.

DISPOSAL:

Incineration or absorbent disposal in accordance with all local, state and federal regulations. Refer to Material Safety Data Sheet for further information.

This product should be used only for its intended purpose. The information stated above is based on our laboratory tests and experience, and is accurate to the best of our knowledge. Since actual use is beyond our control, the recommendations or suggestions are made without warranty, expressed or implied.